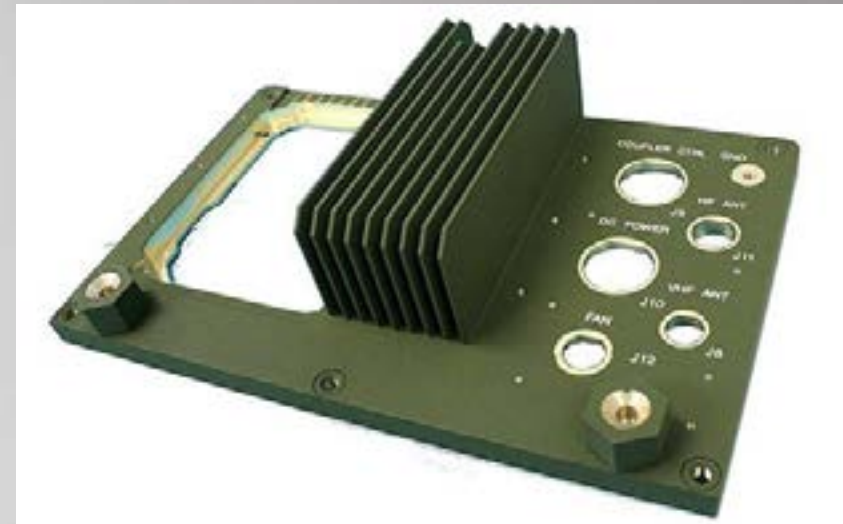




TCS Industries, Inc.

(Your Design) + (Our Experience) = Market Success



***A Production CNC Machining / Sheet Metal
Supplier to the Defense and Military Industries***

Since 1981

Who are we?

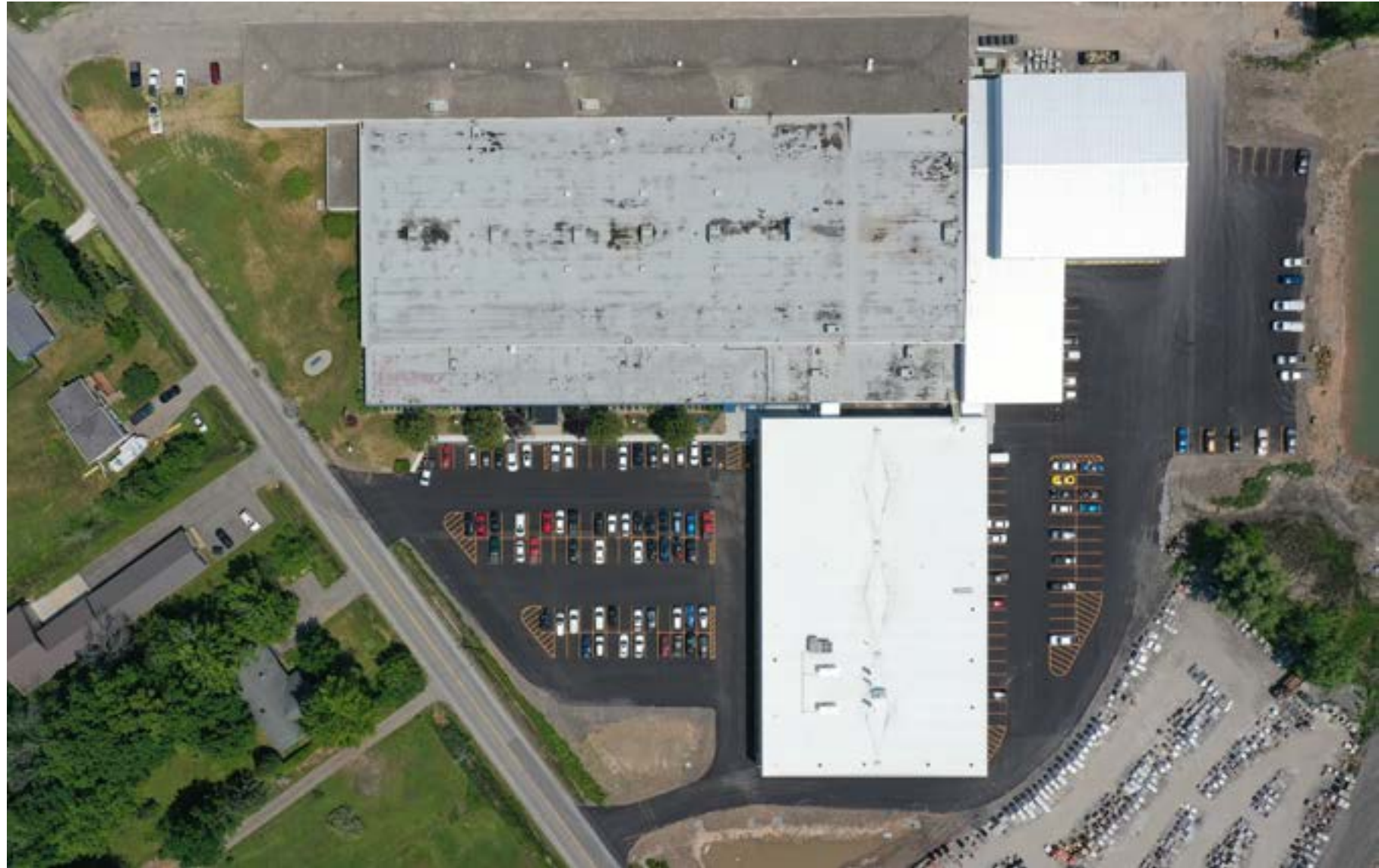
TCS Industries is a full-service contract

Production-Oriented Manufacturer providing the
following services:

- Precision Multi-Axis CNC Milling / CNC Machining
- Precision Multi-Axis CNC Lathe and Swiss CNC Turning
 - Precision Sheet Metal Fabrication
 - Laser Welding
 - MIG & TIG Welding
 - Electro-Mechanical Assemblies
- Finishing – Black Zinc Plating, Yellow & Clear Chromate Process RoHS Compliant,
- Citric Acid and Stainless-Steel Passivation, Painting, Powder Coating, Silk-Screening & Pad Printing

Facility

**TCS Industries is a
165,000 square foot
air-conditioned
facility!**



Facts

- **Privately owned and operated**
 - **Established in 1992 and still under the original ownership of Manoj Shekar**
 - **Approximately 180 employees**
 - **Currently operating 2 shifts daily**
 - **Certifications:**
 - AS 9100 Rev D
 - ISO 9001: 2015
 - ITAR Registered
 - In Process - CMMC Level 3
- PRI Registration
Number: 2136

Production Machining Milling & Turning

**TCS Industries has
over 130 CNC
Machines:**

- Multi-Axis Vertical Mills
- Multi-Axis Horizontal Mills
- 3-, 4-, and 5- Axis Mills
- Multi-Axis CNC Turning
- Multi-Axis Swiss CNC Turning
- Turret Lathe with Sub Spindles
- Turn/Mill



Sheet Metal Fabrication

With a State-of-the-Art Sheet Metal Fabrication Department TCS Industries has:

- Fiber Lasers including a Bystonic 8kW
- Laser Punch Combos
- 5 Press Brakes
- Time-Saver and Vibratory Tumbling
- TIG Welding Certified to QC7-93
- MIG Welding
- Laser Welding
- Surface Grinding
- Deburr, Tumble, Time Save and Strokes
- 5 Pemming Machines

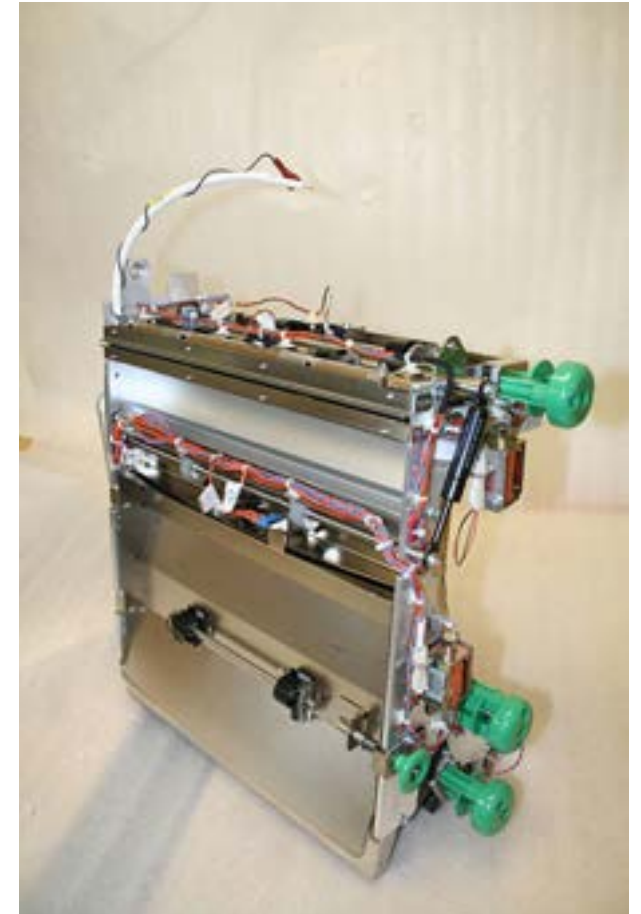


Electro-Mechanical Assemblies

TCS's Electro-Mechanical Assembly Department specializes in Turn-Key Fabrication of Assemblies and Sub-Assemblies.

- Single point of purchase for complex assemblies
- Dedicated work cell production control
- Complete integration and testing of electronic components using state-of-the-art tooling

Using our services reduces your company's capital expenditure needs and overhead, allowing you to focus on new product development and sales growth.



Finishing

TCS Industries provides a variety of secondary services to support your manufacturing needs.

Internal operations include but are not limited to:

- Chemical Conversion Coating
MIL-DTL-5541
Yellow & Clear Chromate
- Black Zinc Plating
- Citric Acid Passivation
- Stainless Steel Passivation (E300)
- Masking
- Silk-Screening & Pad Printing
- Painting
- Powder Coating
- Fully Automated Bag and Tag



Quality

**AS 9100 Rev D & ISO: 9001 2015 Certified
PRI Registration # 21326**

We are continuously adding equipment and features to meet our goal of 0 defects.

Key features include:

- Fully Integrated ERP system
- Computers at Every Workstation; Providing Live Data Minute by Minute
- Paperless Inspection Plan and Processing with the use of Inspection Easy Software, for First Piece, in Process and Final Inspection
- 3 Programmable CMM's
- 3 Manual CMM's, 1 with CAD Capability
- Keyence Programmable Optical Comparator
- Deltronics Comparator

Engineering

TCS Industries team of knowledgeable process engineers, can provide feedback for cost savings on manufacturability. We are here to support our customers from start to finish.

